	er ID 60330 5, 2010 10:40:42 AM										Page 1
Item ID: Revision ID: Item Name:	D412-702-321 Harness Assembly		A	Accept				s	etup Star		
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Approvals:	Process Plan: W	K	Date: 10 - 7 - 05	Tooling: SPC (Y/N):	*	ite:		R	tun Star Sto		
Sequence ID/ Work Center II				Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
DSI 9511	Revision Nbr						•				1
100 Small Fab Small Fab	A	Memo Assemble as	per dwg ICÀ D412-702 p.4	0.00	· · · · · · · · · · · · · · · · · · ·			B	0/07/	05	0
QC Quality Control	QC5- Inspe	ct part comple	eteness to step on W/O	0.00	07/05		,	(C)		· · · · · · ·	
120 Maria Maria Packaging Packaging		Memo Identify with CHG001 Location: PPP Rev:	P/N & CHG# and pack for s		112-702-321				6] /v/r/s	

W/O:			W	ORK ORDER CHANG	ES		1	<u> </u>		
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector	
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		Date: _		
Resolution:							_	Date:		
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NCF	(3)			-	
DATE	STEP	Description of NC			ection B Verification			Approval	Approval	
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sign & Section		Chief Eng	QC Inspector	
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Work Order ID 60330

Monday, July 05, 2010 10:40:42 AM



Page 2

Item ID:

D412-702-321

Accept

Setup Start



Revision ID:

Start Date:

Item Name: Harness Assembly

Required Date: 7/6/2010

7/5/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date:

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: Tooling:

Date: ___ Date:

Start

Stop

Stop

Sequence ID/ Work Center ID

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

0.00

SPC (Y/N):

Tool # Plan Code

Reject Accept Qty Qty

Run

Reject Insp.

Number | Stamp

130

Memo

0.00

10-7-05

Quality Control

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** DATE STEP **Approval** PROCEDURE CHANGE **Approval** By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: _____ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** DATE STEP Verification Approval Approval Section A Initial **Action Description** Sign & Section C Chief Eng QC Inspector Chief Eng Chief Eng Date

Picklist Print

Monday, July 05, 2010 10:40:41 AM

Work Order ID: 60330

Parent Item:

D412-702-321

Parent Item Name: Harness Assembly



Start Date: 7/5/2010

Required Date: 7/6/2010

Start Qty: 1.00

Required Qty: 1.00

	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3570-3	TAI	Manufactured	No				Each	17.0000]	101		· · · · · · · · · · · · · · · · · · ·	
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Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval DATE STEP **PROCEDURE CHANGE** Approval By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: _____ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: __ Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** DATE STEP Verification Approval Approval Section A Initial **Action Description** Sign & Section C Chief Eng QC Inspector Chief Eng Chief Eng Date

NOTE: Date & initial all entries

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Picklist Print

Monday, July 05, 2010 10:40:41 AM

Work Order ID: 60330

Parent Item:

D412-702-321

Parent Item Name: Harness Assembly



Start Date: 7/5/2010

Required Date: 7/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

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Purchased

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Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** DATE **STEP Approval PROCEDURE CHANGE Approval** By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ___ Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action Description of NC** Section B DATE **STEP** Verification Approval Approval Section A Initial **Action Description** Sign & Section C Chief Eng QC Inspector Chief Eng Chief Eng Date

NOTE: Date & initial all entries

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3
REF TCCA STC SH04-7
REF FAA STC SR01997NY
REF EASA STC EASA.I.M.R.S.00710

This service instruction adds several kits equipped with improved inertia reels:

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the **D412-702-041B** kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-349** 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the **D412-702-049B** kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-351** 1-man 3-point shoulder hamess kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart **D205-702-353** 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

Α	NEW IS	SSUE	-	CP	10.03.18				
REV.			DESCRIPTION	BY	DATE				
DESIGN		P	DART AEROSPA	ART AEROSPACE LTD					
DRAWN		9?	HAWKESBURY, ONTARIO, CANADA						
CHECKE	D	A	DRAWING NO.		REV. A				
MFG. AF	PPR.	N/A	DSI 9511	s	HEET 1 OF 6				
APPRO\	/ED	140,	TITLE		SCALE				
DE APPR.			NEW SHOULDER HARNESS KITS NTS						
DATE	10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COMMUNICATED TO ANY OTHER PERSON WITHOUT						

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W/O:			WC	ORK ORDER CHANGES	3				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	aty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		- Approx A.							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		Date:	
Resolution:			Dispositio	1:	QA: N/C C	losed:		Date:	
NCR:	:	· ·	VORK ORDI	ER NON-CONFORMAN	CE (NC	R)			, M
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DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		Section C	Chief Eng	QC Inspector
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INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Harness Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

#6033

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22

CERT. NO.: SH04-7

ISSUE NO.: 3

DESIGN	P	DART AEROSPACE	DART AEROSPACE LTD						
DRAWN	97	HAWKESBURY, ONTARIO, CA							
CHECKED	_k	DRAWING NO.	REV. A						
MFG. APPR.	N/A	DSI 9511	SHEET 2 OF 6						
APPROVED	140	TITLE	SCALE						
DE APPR.	#	NEW SHOULDER HARNESS KIT	S NTS						
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WITTEN PERMISSION FROM DART AEROSPACE LTD.							

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DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
х						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	X.					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		х				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			х			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					Х	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
1*	1*		1*	 	 	D412-702-301 D3573-7	HARNESS ASSEMBLY (NEW) ADAPTER
1*	1*		1*		ļ	D3573-7 D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*		ļ	MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*		·	D3573-8	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*		·····	MS21042L3	NUT
						D440 700 005	LIADAGO ACCEMBLY (ALEMA)
1	1 1*			1 1*		D412-702-305	HARNESS ASSEMBLY (NEW)
1* 1*	1*			1*		D3573-1	ADAPTER
4*	4*			4*		D4088-041	SHOULDER HARNESS (NEW)
				4*		MS24693S273	SCREW
4* 4*	4* 4*			4*		AN960JD10LL	WASHER
4-	4"			4"		MS21042L3	NUT
1	1		Ī		1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*		<u> </u>		1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1					D412-702-309	HARNESS ASSEMBLY (NEW)
1*	- 					D3573-3	ADAPTER
1*	1*	+				D3573-3 D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
4*	4*					AN960JD10LL	WASHER
4*	4 4*		İ			MS21042L3	NUT
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* denotes that part is included in assembly above

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01

BY: D. SHEPH#RD (DE # 02)

DATE: ____ CERT. NO.: _ SH04-7 ISSUE NO .:

continued next page...

DESIGN	9	DART AEROSPACE	DART AEROSPACE LTD					
DRAWN	9?	HAWKESBURY, ONTARIO, CAN						
CHECKED		DRAWING NO.	REV. A					
MFG. APPR.	N/A	DSI 9511	SHEET 3 OF 6					
APPROVED	10,	TITLE	SCALE					
DE APPR.	#	NEW SHOULDER HARNESS KITS	S NTS					
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WINDTEN DEPROPRIED AND ASSESSED OF THE PERSON WITHOUT						

W/O:			WO	RK ORDER CHANG	ES					
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								Prod Mgr	,	
		 				- Cp	╀			
Part No:		PAR #:	PAR #: Fault Category: NCR: Yes No DQA:					QA: Date:		
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1			L	D412-702-311	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-313	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
10			1*			D3573-5	ADAPTER
1.			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*	-		4*			MS21042L3	NUT
1			1			D412-702-317	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1		1		-		D412-702-321	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-3	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-323	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-4	BRACKET
1*		1*			-	D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT

* denotes that part is included in assembly above

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH DAO # 01-O-01

DATE: ____ CERT. NO.: __ ISSUE NO.: __ SH04-7

DESIGN DRAWN	P	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	97	HAVNESBURT, UNTARIO, CA					
CHECKED	_k	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 4 OF 6				
APPROVED	140	TITLE	SCALE				
DE APPR.	#	NEW SHOULDER HARNESS KIT	S NTS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WITH PERSISSON FROM DAYA TEROSPACE LTD.					

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Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	es No	DQA:		Date: _	
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DATE	STEP	Description of NC	Corrective Action Section			Sign & Verifica			Approval	Approval
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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2					MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4_	NUT
24	12		12	4		CR3212-4-4	RIVET



CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01

DATE: 10.03.22 CERT. NO.: SH04-7 ISSUE NO.:

DESIGN	q)	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN	97						
CHECKED	A	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 5 OF 6				
APPROVED 10		TITLE	SCALE				
DE APPR.		NEW SHOULDER HARNESS KIT	S NTS				
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W/O:			WC	ORK ORDER CHANG	ES	·····	Î		-
DATE	STEP	PRO	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng /	Approval
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NCR:		1	WORK ORD	ER NON-CONFORMA	ANCE (NC	R)			
DATE STEP		Description of NC	Corrective Action Section B			Sign & Verifica		Approval	Approval
	JILI	Section A	Initial Chief Eng		Sign Date		С	Chief Eng	QC Inspector
	SILI	Section A					С	Chief Eng	QC Inspector
	31Lr	Section A					С	Chief Eng	QC Inspector
	SILF	Section A					С	Chief Eng	QC Inspector
	SILF	Section A					С	Chief Eng	QC Inspector
	JILF	Section A					С	Chief Eng	QC Inspector
	JILF	Section A					С	Chief Eng	QC Inspector
	3727	Section A					С	Chief Eng	QC Inspector
	3727	Section A					С	Chief Eng	QC Inspector
	3727	Section A					С	Chief Eng	QC Inspector
	3727	Section A					С	Chief Eng	QC Inspector
	3727	Section A					С	Chief Eng	QC Inspector

TABLE 3

QTY -337	QTY -353	Part Number	Description
х		D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	х	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW)> SEE TABLE 2
1	ļ <u>.</u>	D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-323	HARNESS ASSEMBLY (NEW)> SEE TABLE 2
1	<u> </u>	D412-702-319	HARNESS ASSEMBLY (NEW)
1*	1	D3925-041	BRACKET
1*		D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*	-	MS24694S50	BOLT
4*		AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1	D3572-043	GUIDE ASSY
1		D3920-041	SEATBELT GUIDE ASSEMBLY
2	 	D3920-041	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1	 ~	AN4-21A	BOLT
7	 	AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

^{*} denotes that part is included in assembly above



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

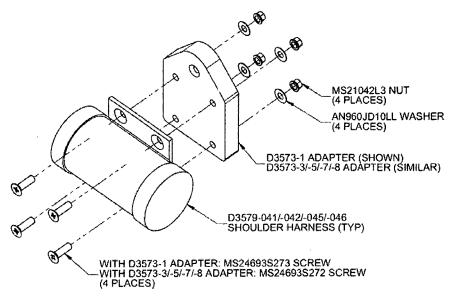
DATE: 10.03.22 CERT. NO.: SH04-7 ISSUE NO.: 3

DESIGN	P	DART AEROSPACE LTD					
DRAWN	97	HAWKESBURY, ONTARIO, CANADA					
CHECKED	4	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511 s	HEET 6 OF 6				
APPROVED	12	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS				
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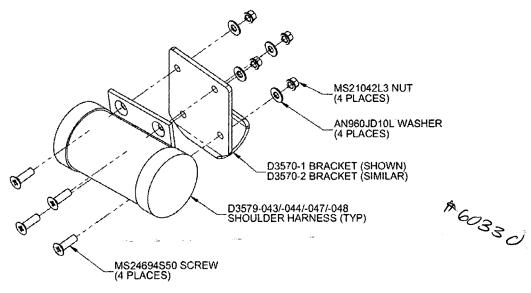
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W/O:			WORK ORDER CHANGES						.
DATE	STEP		PRO	OCEDURE CHANGE	Ву	Date	Q ty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE		Description of NC Section A	Corrective Action Section B			Verification	Approval	Approval
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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